

TECHNICAL DATA

The major component of Marmox board is rigid extruded polystyrene foam with a closed cellular structure and a flame retardant additive. Marmox board has a 0.5mm coating on either side comprising a glass fibre mesh embedded in a polymer-cement mortar.

Properties of the foam component

Property	Assessed to	Rating
Density	DIN 53420	36.7 kg/m ³
Thermal Conductivity (initial)	DIN 52612	0.027 Watt/mK
Thermal Conductivity (>5yrs)	ASTM C177-76	0.032 Watt/mK
Compressive Strength (10% deflection)	DIN 53421	minimum 0.25N/mm ²
Flexural Strength	ASTM C203	2.05N
Shear Bond Strength	EN 1448	3.32kg/cm ²
Water Absorption (2-day immersion)	ISO2896	0.2% by volume
Water Absorption (Capillary)	DIN 53428	Zero
Coefficient of linear expansion	N/A	30 x 10 ⁻⁶
Water Vapour Diffusion Resistivity (μ)	DIN 52615	110 – 225 μ
Water Vapour Permeability	ASTM E-96	0.028 ng/Pa.m.s
Flammability	DIN 4102	B1
Quality Management system	ISO9001	Bureau Veritas/231739
EU controlled substances content	N/A	none

Properties of the Marmox board

Property	Assessed to	Rating
Thermal Conductivity (> 5yrs)	BS EN 13164	0.033 - 0.036 Watt/mK
Compressive Strength (10% deflection)	ASTM D 1621	minimum 0.25N/mm ²
Bond Strength	BS EN 1384	0.3N/mm ²
Maximum Tile Loading Weight	CERAM121107	62kg/m ²
Water Vapour Permeability (S _d)	DIN EN 12086	3.2m
Resistance to body Impact	ETAG 003	3 x 120N/m
Bending Stiffness, EI (20mm / 30mm)	EN 12089	601KNmm ² / 1285 kN/mm ²
Fire Ignitability	BS 476, part 5	"P" not easily ignitable
Fire Propagation	BS 476, part 6	8.1, "class O"
Spread of Flame	BS 476 part 7	1, "class O"
Impact Sound Reduction	BS-ISO140-8	dLw = 21
Quality Management system	ISO9001	Bureau Veritas/231739
EU controlled substances content	N/A	none

- Working temperature range: -50 to +80°C

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Board Weights and Dimensions

	Short: 600mm x 1250mm	Long: 600mm x 2500mm	Big: 2400mm x 2400mm
Thickness (mm)	Weight (kg)	Weight (kg)	Weight (kg)
6	2.0	N/A	N/A
10	2.2	4.4	8.6
12.5	2.3	4.6	9.0
20	2.5	5.0	N/A
30	2.7	5.5	N/A
40	3.0	6.0	N/A
50	3.3	6.5	N/A
60	3.5	7.0	N/A

- Dimensional tolerances for standard boards: Thickness +/- 1mm, Width +/- 2mm, Length +/- 5mm
- The boards should be stored dry and flat. Slight bowing caused by incorrect storage or transport, for example, is not permanent and does not represent a technical defect. Slight curving can be rectified through storing the boards flat.

Thermal Specifications

Nominal thickness in mm	Net thickness of foam in m	Thermal resistance R-value (m.K/W)	Thermal Transmittance (W/m ² x K) 10°C ambient temperature difference	Thermal Transmittance (W/m ² x K) 35°C ambient temperature difference
6	0.005	0.16	3.19	3.54
10	0.009	0.28	2.33	2.52
12.5	0.0115	0.36	2.69	2.06
20	0.019	0.59	1.40	1.46
30	0.029	0.91	0.99	1.03
40	0.039	1.22	0.75	0.80
50	0.049	1.53	0.62	0.65
60	0.059	1.84	0.53	0.54

- Marmox Boards offer thermal insulation that in most constructions satisfies the U-value requirements of part L of the UK building regulations (0.22 for floors, 0.28 for walls). The non-conductive surface reduces condensation by masking any cold bridging from the substrate beneath.
- The cementitious surface is resistant to heat and the chemicals within the sheathing around electric underfloor heating elements making it safe to use with these types of systems.